



# **Technical Data Sheet**

## STRUKTOL® KW 460

Synthetic Ester Plasticizer

### Properties

Appearance		Light yellow liquid
Density	[kg/m <sup>3</sup> ]	980
Dyn. viscosity at 20 °C	[mPa·s]	23.5
Pour point	[°C]	- 60

Physiological behaviour

Storage stability

Packaging

Refer to safety data sheet

At least 24 months under normal storage conditions

200 kg drums

#### Solubility

STRUKTOL<sup>®</sup> KW 460 is easily soluble in aliphatic and aromatic hydrocarbons.







### **Recommendations for Application**

STRUKTOL<sup>®</sup> KW 460 is a special purpose synthetic plasticiser mainly used in compounds based on nitrile rubber. The decreased compound viscosity facilitates further processing.

STRUKTOL<sup>®</sup> KW 460 is a low temperature plasticiser especially suited for nitrile rubbercompounds.

Furthermore, STRUKTOL<sup>®</sup> KW 460 improves the cold flexibility of NBR/PVC polyblends, polychloroprene rubber, chlorosulphonated polyethylene, epichlorohydrin rubber and chlorinated polyethylene.

STRUKTOL<sup>®</sup> KW 460 can additionally be used as a secondary plasticiser in PVC to improve low temperature performance.

#### Dosage

Depending upon compound composition and specification: 5 - 50 phr







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