



Technical Data Sheet

STRUKTOL® WB 16 Flakes

Lubricant

Composition

Mixture of saturated fatty acid amides and calcium soaps

Properties

Appearance		Light pastilles
Density	[kg/m ³]	1000
Bulk density	[kg/m ³]	540
Melting point	[°C]	102

Physiological behaviour

Storage stability

Packaging

Refer to safety data sheet

At least 24 months under normal storage conditions

20 kg bags







Recommendations for Application

STRUKTOL[®] WB 16 FLAKES is used in rubber compounds to improve flow properties. This effect is attributable to a considerable reduction of the viscosity (internal friction) of the green compound and a decrease of the sliding friction when in contact with metal surfaces.

The release effect of STRUKTOL[®] WB 16 FLAKES is remarkable. STRUKTOL[®] WB 16 FLAKES eliminates sticking to rotors in internal mixers or on open mills and calender rolls and improves mould release, especially when complicated mould designs are involved.

STRUKTOL[®] WB 16 FLAKES has a slight activating effect on the cure rate of sulphurcontaining compounds. Additional compound stability (prolonged scorching time) is often achieved with STRUKTOL[®] WB 16 FLAKES in polychloroprene compounds.

STRUKTOL[®] WB 16 FLAKES can be added at any stage of the mixing cycle, even during the warm up stage of the finished compounds prior to calendering. However, to achieve the optimum release effect and reduction of friction it is best to add the STRUKTOL[®] WB 16 FLAKES during the final mixing stage.

Dosage

1 - 3 phr.







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