CUSTOMIZED SOLUTIONS





# Struktol® LA 455

Struktol® LA 455 IS A NEWLY DEVELOPED LABEL-FREE ALTERNATIVE TO Struktol® LA 435, WHICH IMPROVES THE AGING BEHAVIOUR OF NR, IR, SBR, XSB, CR OR ABS BASED LATEX GOODS. Struktol® LA 455 IS AN AQUEOUS DISPERSION OF ANTIOXIDANTS. STABILIZED WITH ANIONIC EMULSIFIERS. IT IS BASED ON A SYNERGISTIC BLEND OF HINDERED POLYPHENOLS AND DOES NOT CONTAIN ANY ORGANIC SOLVENTS. JUST AS FOR Struktol® LA 435, Struktol® LA 455 CONTAINS HIGH-MOLECULAR. NON-DISCOLOURING ANTIOXIDANTS WHICH HAVE A VERY LOW VOLATILITY AND **VERY GOOD COLOUR STABILITY.** 

#### **PROPERTIES**

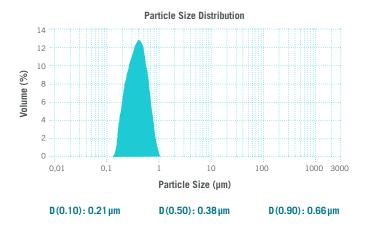
	Appearance	Solid content	Actives content	Emulsifier	pH-value	H-value Dangerous substance		Mean particle size
Struktol® LA 455	light colored liquid	45%	40%	<b>anionic</b> Potassium soaps of fatty acids	9	NO	NO	0.38 µm
Struktol® LA 435	light colored liquid	45%	40%	anionic Potassium soaps of fatty acids	9	YES (H361d)	NO	0.22 µm

#### PARTICLE SIZE DISTRIBUTION

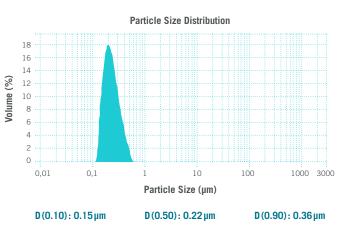
As a consequence of both our production process and process control, both dispersions offer a narrow and monomodal particle size distribution.

Hereby, a high activity and a homogeneous distribution of the antioxidant in the polymer matrix can be ensured.

#### Struktol® LA 455



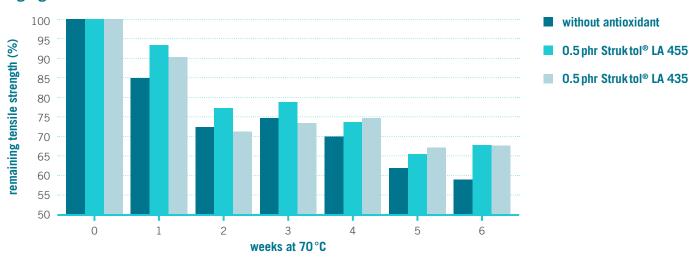
#### Struktol® LA 435



#### **APPLICATION TESTS**

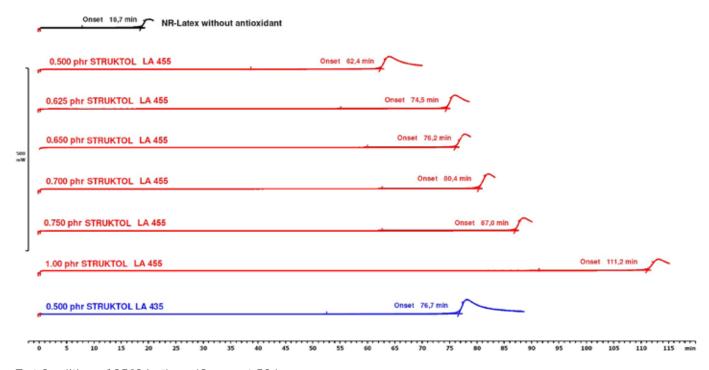
When ageing NR-latex vulcanisates containing 0.5 phr of the antioxidant dispersion at a temperature of 70°C over a period of 6 weeks, it can be seen that the variation in tensile strength both for Struktol® LA 455 and Struktol® LA 435 is on the same level. This indicates a comparable protection performance of Struktol® LA 455 in relation to Struktol® LA 435.

#### Aging test of natural rubber latex vulcanizates



### **APPLICATION TESTS**

By determining the thermo-oxidative resistance (Oxygen-Induction-Time/OIT) by differential scanning calorimetry (DSC) of NR-latex specimens, the effective dosage of Struktol® LA 455 compared to Struktol® LA 435 can be reduced.



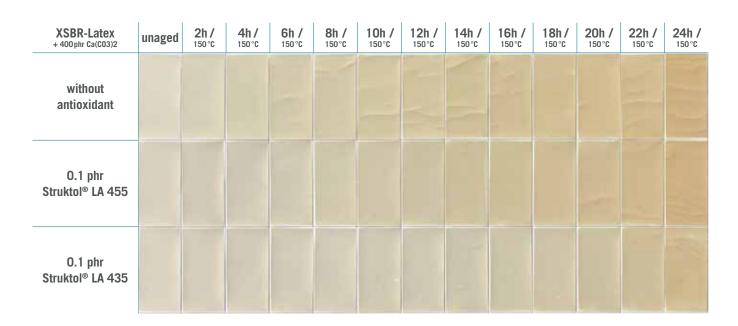
Test Conditions: 135°C isotherm/Oxygen at 50 bar

For comparable protection performance, we recommend adding Struktol® LA 455 at a slightly higher dosage level.

Dosage of Struktol® LA 455 → approx.130% of the dosage of Struktol® LA 435



#### THE AGEING BEHAVIOUR OF A XSBR-LATEX COMPOUND



## THE AGEING BEHAVIOUR OF A CR-LATEX COMPOUND

CR-Latex	unaged	<b>24h</b> 100°C	<b>48h</b> 100°C	<b>72h</b> 100°C	<b>96h</b> 100°C	120h 100°C	144h 100°C	<b>168h</b> 100°C	192h 100°C	216h 100°C	<b>240h</b> 100°C	336h 100°C	<b>504h</b>
CONTROL (without Antioxidant)													
0.5 phr Struktol® LA 455												ж <u>е</u> Л. в	7 1
0.5 phr Struktol® LA 435													

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