



# **Technical Data Sheet**

# STRUKTOL® HT 200

Processing Additive for compounds based on various polymers and fillers

### Composition

Blend of fatty acid esters

## **Properties**

Appearance Light yellow pastilles

Dropping point [°C] 55

Density [kg/m³] 1050

Acid value [mgKOH/g] 120

Physiological behaviour Refer to safety data sheet

Storage stability At least 24 months in original sealed

containers. Storage above 40 °C should be

avoided!

Packaging 20 kg bags







#### **Recommendations for Application**

STRUKTOL® HT 200 significantly enhances the processing of filled compounds. Application of STRUKTOL® HT 200 reduces compound viscosity while helping to better maintain green properties and increases filler dispersion rate. As a result, mixing time as well as mixing temperature is reduced.

STRUKTOL® HT 200 reduces adhesion of the rubber compound to mixer blades and rollers. In addition, STRUKTOL® HT 200 improves extrusion demoulding of vulcanizates.

In general, the influence of STRUKTOL® HT 200 on silanisation reaction and vulcanization kinetics is negligible. Compounds with maintained or improved dynamic stiffness can be achieved.

STRUKTOL® HT 200 is 100 % based on renewable raw materials and metal free.

#### Dosage

2 - 6 phr







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